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European Technical Assessment

**ETA 20/0082
of 28/01/2020**

Technical Assessment Body issuing the ETA: Technical and Test Institute
for Construction Prague

Trade name of the construction product

EPOXY+

**Product family to which the
construction product belongs**

Product area code: 33
Injection anchors for use in masonry

Manufacturer

Mayorista de Anclajes y Soportación SL
Parroquia de Moruxo, Parcela I-18,
15165 Bergondo (A Coruña)
Spain

Manufacturing plant(s)

Plant 1

**This European Technical Assessment
contains**

15 pages including 12 Annexes which form
an integral part of this assessment.

**This European Technical Assessment is
issued in accordance with regulation
(EU) No 305/2011, on the basis of**

EAD 330076-00-0604

Translations of this European Technical Assessment in other languages shall fully correspond to the original issued document and should be identified as such.

Communication of this European Technical Assessment, including transmission by electronic means, shall be in full (excepted the confidential Annex(es) referred to above). However, partial reproduction may be made, with the written consent of the issuing Technical Assessment Body. Any partial reproduction has to be identified as such.

1. Technical description of the product

The EPOXY+, NAME2 (faster curing time) and NAME3 (extended curing time) for masonry is a bonded anchor consisting of a cartridge with injection mortar, a plastic sieve sleeve and an anchor rod with hexagon nut and washer. The steel elements are made of galvanized steel or stainless steel.

The sieve sleeve is pushed into a drilled hole and filled with injection mortar before the anchor rod is placed in the sieve sleeve. The installation of the anchor rod in solid masonry can be also done without a sieve sleeve. The steel element is anchored via the bond between metal part, injection mortar and masonry.

The illustration and the description of the product are given in Annex A.

2. Specification of the intended use in accordance with the applicable EAD

The performances given in Section 3 are only valid if the anchor is used in compliance with the specifications and conditions given in Annex B.

The provisions made in this European Technical Assessment are based on an assumed working life of the anchor of 50 years. The indications given on the working life cannot be interpreted as a guarantee given by the producer, but are to be regarded only as a means for choosing the products in relation to the expected economically reasonable working life of the works.

3. Performance of the product and references to the methods used for its assessment

3.1 Mechanical resistance and stability (BWR 1)

Essential characteristic	Performance
Characteristic resistance for tension and shear loads	See Annex C 1
Reduction factor for job site tests (β – factor)	See Annex C 1
Edge distances and spacing	See Annex B 6
Displacement under shear and tension loads	See Annex C 1
Durability	See Annex A 3

3.2 Safety in case of fire (BWR 2)

Essential characteristic	Performance
Reaction to fire	Anchorage satisfy requirements for Class A1

3.3 Hygiene, health and environment (BWR 3)

No performance determined.

3.4 General aspects relating to fitness for use

Durability and serviceability are only ensured if the specifications of intended use according to Annex B 1 are kept.

4. Assessment and verification of constancy of performance (AVCP) system applied with reference to its legal base

According to the Decision 97/177/EC of the European Commission¹, the system of assessment and verification of constancy of performance (see Annex V to Regulation (EU) No 305/2011) given in the following table applies.

Product	Intended use	Level or class	System
Injection anchors for use in masonry	For fixing and/or supporting to masonry, structural elements (which contributes to the stability of the works) or heavy units	-	1

¹ Official Journal of the European Communities L 073 of 14.03.1997

5. Technical details necessary for the implementation of the AVCP system, as provided in the applicable EAD

5.1 Tasks of the manufacturer

The manufacturer may only use raw materials stated in the technical documentation of this European Technical Assessment.

The factory production control shall be in accordance with the control plan which is a part of the technical documentation of this European Technical Assessment. The control plan is laid down in the context of the factory production control system operated by the manufacturer and deposited at Technical and Test Institute for Construction Prague². The results of the factory production control shall be recorded and evaluated in accordance with the provisions of the control plan.

5.2 Tasks of the notified bodies

The notified body shall retain the essential points of its actions referred to above and state the results obtained and conclusions drawn in a written report.

The notified certification body involved by the manufacturer shall issue a certificate of constancy of performance of the product stating the conformity with the provisions of this European Technical Assessment.

In cases where the provisions of the European Technical Assessment and its control plan are no longer fulfilled, the notified body shall withdraw the certificate of constancy of performance and inform Technical and Test Institute for Construction Prague without delay.

Issued in Prague on 28.01.2020

By

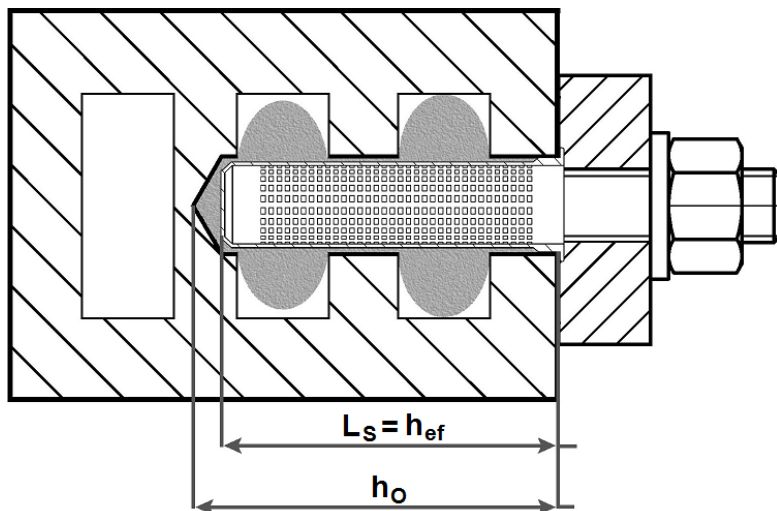
Ing. Mária Schaan

Head of the Technical Assessment Body

² The control plan is a confidential part of the documentation of the European technical assessment, but not published together with the ETA and only handed over to the approved body involved in the procedure of AVCP.

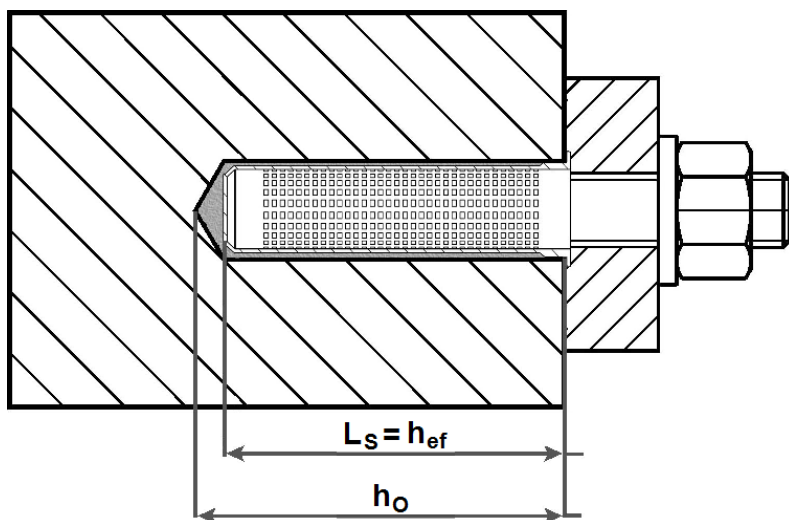
Installation in hollow or perforated brick masonry

Installation of anchor rod with sieve sleeve



Installation in solid brick masonry

Installation of anchor rod with or without sieve sleeve



L_s = length of the sieve sleeve

h_{ef} = effective setting depth

h_0 = bore hole depth

EPOXY+ for masonry

Product description

Installed condition

Annex A 1

Cartridges

150 ml, 380 ml to 420 ml cartridge (Type: coaxial)



165 ml and 300 ml cartridge (Type: “foil tube”)



Cartridge label: EPOXY+, processing notes, charge-code, shelf life hazard-code, curing- and processing time (depending on the temperature), with as well as without travel scale

Mixer nozzle

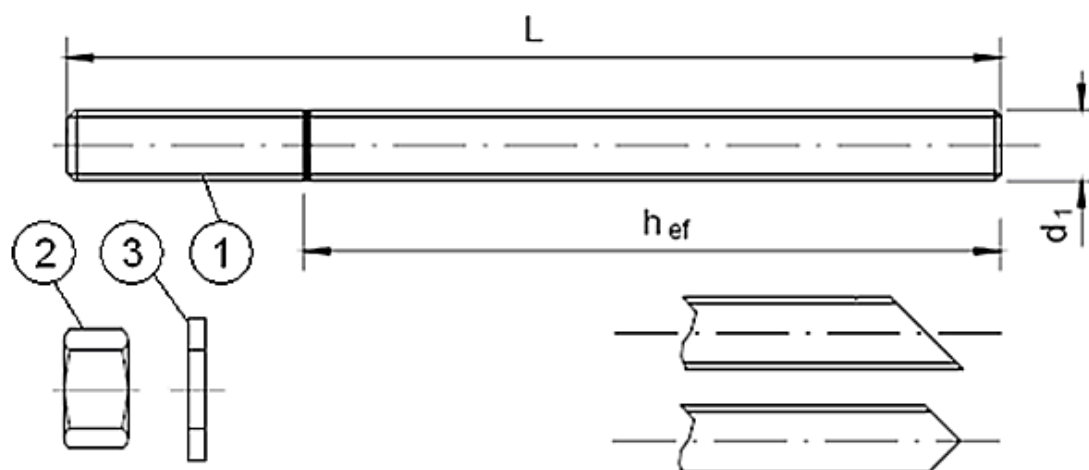


EPOXY+ for masonry

Product description
Injection system

Annex A 2

Threaded rod M8, M10, M12



Commercial standard rod with:

- Materials, dimensions and mechanical properties acc. Table A1
- Inspection certificate 3.1 acc. to EN 10204:2004
- Marking of embedment depth

Table A1: Materials

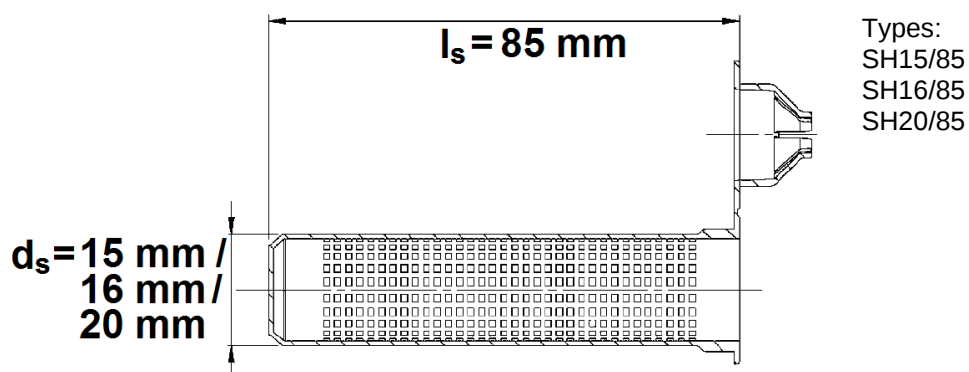
Part	Designation	Material
Steel, zinc plated $\geq 5 \mu\text{m}$ acc. to EN ISO 4042:2009 or Steel, hot-dip galvanised $\geq 40 \mu\text{m}$ acc. to EN ISO 10684:2004+AC:2009 or Steel, zinc diffusion coating $\geq 15 \mu\text{m}$ acc. to EN 13811		
1	Anchor rod	Steel, EN 10087:1998 or EN 10263:2001 Property class 5.8, 8.8, EN 1993-1-8:2005+AC:2009 $A_5 > 8\%$ fracture elongation
2	Hexagon nut, EN ISO 4032:2012	Steel acc. to EN 10087:1998 or EN 10263:2001 Property class 5 (for class 5.8 rod) EN ISO 898-2:2012, Property class 8 (for class 8.8 rod) EN ISO 898-2:2012
3	Washer, EN ISO 887:2006, EN ISO 7089:2000, EN ISO 7093:2000 or EN ISO 7094:2000	Steel, zinc plated or hot-dip galvanised
Stainless steel		
1	Anchor rod	Material: A2-70, A4-70, A4-80, EN ISO 3506
2	Hexagon nut EN ISO 4032	According to threaded rod
3	Washer EN ISO 887, EN ISO 7089, EN ISO 7093 or EN ISO 7094	According to threaded rod
High corrosion resistant steel		
1	Anchor rod	Material: 1.4529, 1.4565, EN 10088-1
2	Hexagon nut EN ISO 4032	According to threaded rod
3	Washer EN ISO 887, EN ISO 7089, EN ISO 7093 or EN ISO 7094	According to threaded rod

EPOXY+ for masonry

Product description
Threaded rod and materials

Annex A 3

Sieve sleeve



Designation	Material
Sieve sleeve	Polypropylene

EPOXY+ for masonry

Product description
Sleeve

Annex A 4

Specifications of intended use

Anchorage subject to:

- Static and quasi-static loads

Base materials

- Solid brick masonry (Masonry group b), according to Annex B2.
- Hollow brick masonry (Masonry group c), according to Annex B2 to B3.
- Mortar strength class of the masonry M2,5 at minimum according to EN 998-2:2010.
- For other bricks in solid masonry and in hollow or perforated masonry, the characteristic resistance of the anchorages may be determined by job site tests according to EOTA Technical Report TR 053 and under consideration of the β -factor to Annex C1, Table C4.

Note: The characteristic resistance for solid bricks are also valid for larger brick sizes and larger compressive strength of the masonry unit.

Temperature range:

- T: -40°C to +80°C (max. short. term temperature +80°C and max. long term temperature +50°C)

Use conditions (Environmental conditions)

- (X1) Structures subject to dry internal conditions (zinc coated steel)

Use conditions in respect of installation and use:

- Category d/d - Installation and use in structures subject to dry, internal conditions
- Category w/d - Installation in dry or wet substrate and use in structures subject to dry, internal conditions

Design:

- Verifiable calculation notes and drawings are prepared taking account the relevant masonry in the region of the anchorage, the loads to be transmitted and their transmission to the supports of the structure. The position of the anchor is indicated on the design drawings.
- The anchorage are designed in accordance with the EOTA Technical Report TR 054, Design method A,, under the responsibility of an engineer experienced in anchorages and masonry work.

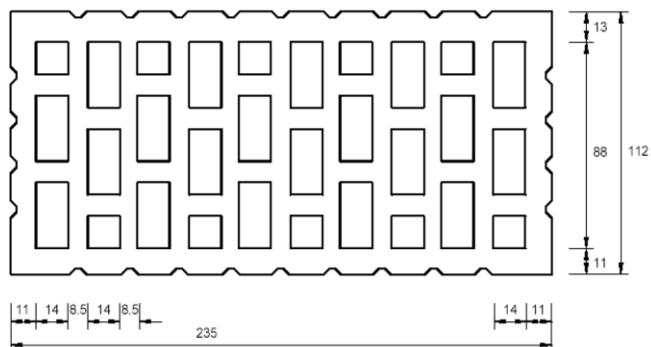
Installation:

- Dry or wet structures
- Anchor Installation carried out by appropriately qualified personnel and under the supervision of the person responsible for technical matters of the site.

EPOXY+ for masonry	Annex B 1
Intended use Specifications	

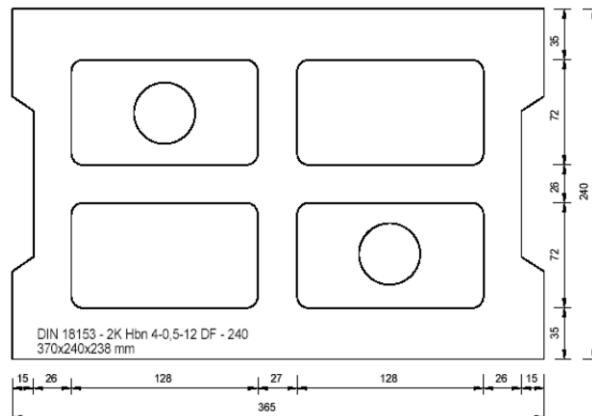
Table B1: Types and dimensions of block and bricks

Brick N° 1



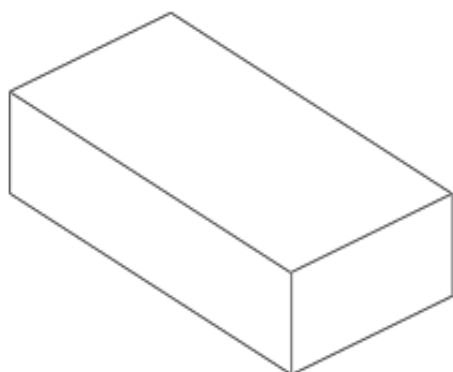
Hollow clay brick HLz 12-1,0-2DF
according to EN 771-1
length/width/height = 235 mm/112 mm/115 mm
 $f_b \geq 12 \text{ N/mm}^2$ / $\rho \geq 1,0 \text{ kg/dm}^3$

Brick N° 2



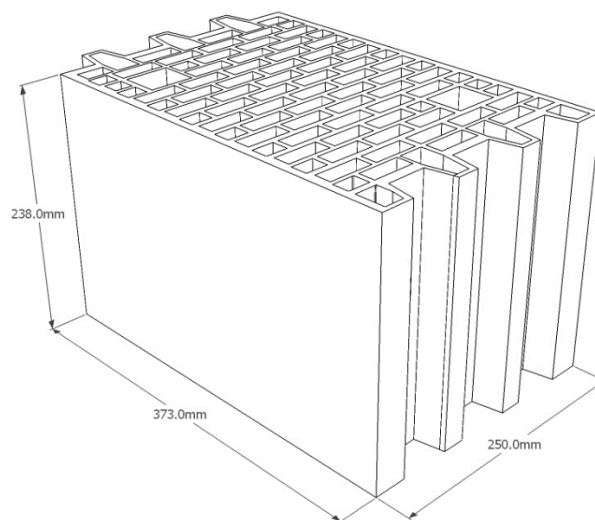
Concrete masonry unit Hbn 4-12DF
according to EN 771-3
length/width/height = 370 mm/240 mm/238 mm
 $f_b \geq 4 \text{ N/mm}^2$ / $\rho \geq 1,2 \text{ kg/dm}^3$

Brick N° 3



Solid clay brick Mz 12-2,0-NF
according to EN 771-1
length/width/height = 240 mm/116 mm/71 mm
 $f_b \geq 12 \text{ N/mm}^2$ / $\rho \geq 2,0 \text{ kg/dm}^3$

Brick N° 4



Hollow clay brick Porotherm 25 P+W KL15
according to EN 771-1
length/width/height = 373 mm/250 mm/238 mm
 $f_b \geq 12 \text{ N/mm}^2$ / $\rho \geq 0,9 \text{ kg/dm}^3$

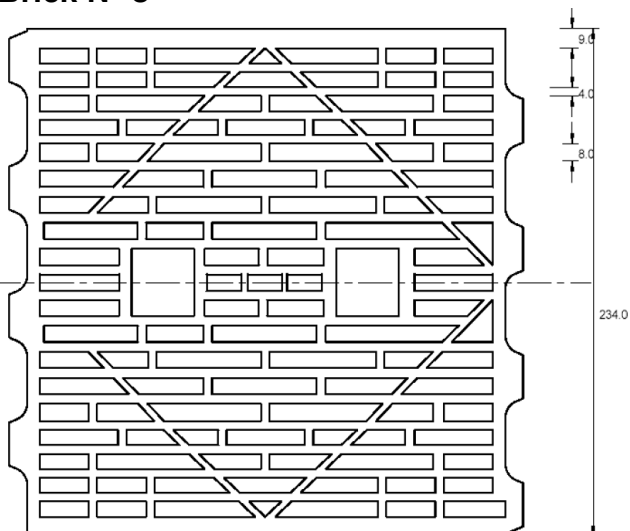
EPOXY+ for masonry

Intended use
Brick types and properties

Annex B 2

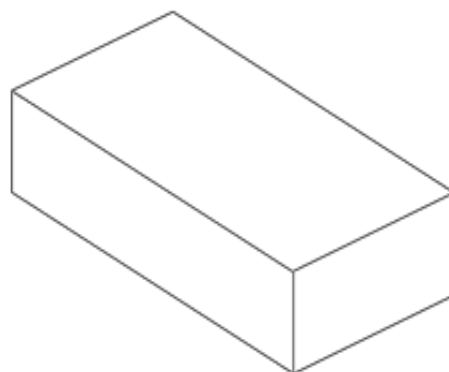
Table B2: Types and dimensions of block and bricks

Brick N° 5



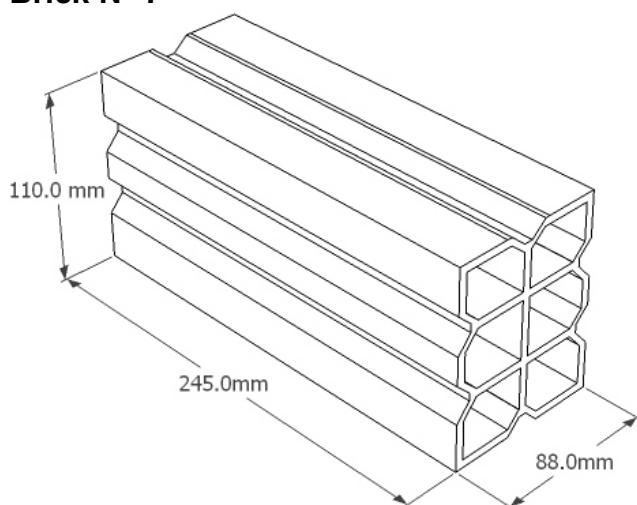
Hollow clay brick HLzW 6-0,7-8DF
according to EN 771-1
length/width/height = 250 mm/240 mm/240 mm
 $f_b \geq 6 \text{ N/mm}^2$ / $\rho \geq 0,8 \text{ kg/dm}^3$

Brick N° 6



Solid sand lime brick KS 12-2,0-NF
according to EN 771-2
length/width/height = 240 mm/115 mm/70 mm
 $f_b \geq 12 \text{ N/mm}^2$ / $\rho \geq 2,0 \text{ kg/dm}^3$

Brick N° 7



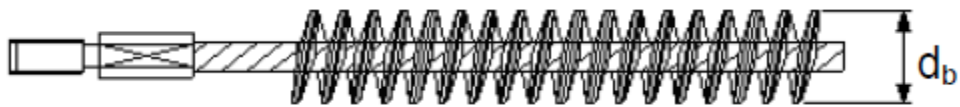
Hollow clay brick Hueco Doble
according to EN 771-1
length/width/height = 245 mm/110 mm/88 mm
 $f_b \geq 2,5 \text{ N/mm}^2$ / $\rho \geq 0,74 \text{ kg/dm}^3$

EPOXY+ for masonry

Intended use
Brick types and properties

Annex B 3

Steel brush



Cleaning pump



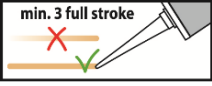
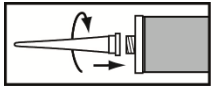
EPOXY+ for masonry

Intended use
Cleaning brush
Cleaning pump

Annex B 4

Assembly instructions

Preparation of cartridge

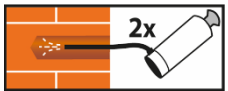


1. Remove the cap and attach the supplied static-mixing nozzle to the cartridge and load the cartridge into the correct dispensing tool. Cut off the foil tube clip before use. For every working interruption longer than the recommended working time (Table B3) as well as for new cartridges, a new static-mixer shall be used.
2. Prior to dispensing into the anchor hole, squeeze out separately a minimum of three full strokes and discard non-uniformly mixed adhesive components until the mortar shows a consistent grey colour.

Installation in solid masonry (without sleeve)

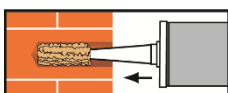
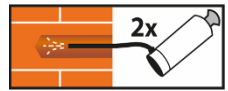
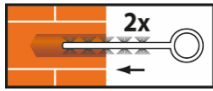
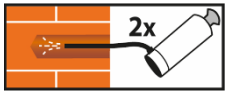


3. Drill a hole into the base material to the size and embedment depth required by the selected anchor (Table B4).

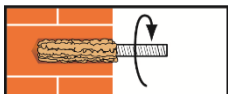


4. Blow from the bottom of the bore hole two times.
Brush the hole clean two times.
Blow from the bottom of the bore hole two times.
Brush the hole clean two times.

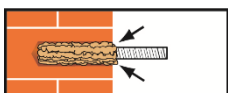
Finally blow out the hole again two times.



5. Starting from the bottom or back of the cleaned anchor hole fill the hole up to approximately two-thirds with adhesive. Slowly withdraw the static mixing nozzle as the hole fills to avoid creating air pockets. Observe the gel-/ working times given in Table B3.



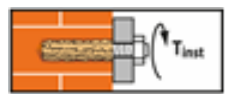
6. Push the threaded rod into the anchor hole while turning slightly to ensure positive distribution of the adhesive until the embedment depth is reached. The anchor should be free of dirt, grease, oil or other foreign material.



7. Be sure that the anchor is fully seated at the bottom of the hole and that excess mortar is visible at the top of the hole. If these requirements are not maintained, the application has to be renewed.



8. Allow the adhesive to cure to the specified time prior to applying any load or torque. Do not move or load the anchor until it is fully cured (attend Table B3).



9. After full curing, the add-on part can be installed with the max. torque (Table B4) by using a calibrated torque wrench.

EPOXY+ for masonry

Intended use
Installation instructions

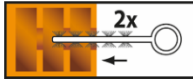
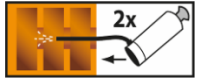
Annex B 5

Assembly instructions

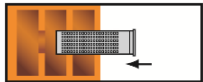
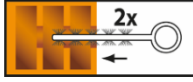
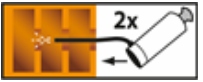
Installation in solid and hollow masonry (with sleeve)



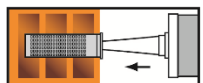
3. Drill a hole into the base material to the size and embedment depth required by the selected anchor (Table 4).



4. Blow from the bottom of the bore hole two times.
Brush the hole clean two times.
Blow from the bottom of the bore hole two times.
Brush the hole clean two times.
Finally blow out the hole again two times.

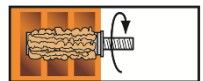


5. Insert the sleeve into the bore hole.



6. Starting from the bottom or back fill the sleeve completely with adhesive. For exact quantity of mortar attend cartridge label.

Observe the gel-/ working times given in Table B3.

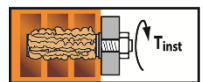


7. Push the threaded rod into the anchor hole while turning slightly to ensure positive distribution of the adhesive until the embedment depth is reached.

The anchor should be free of dirt, grease, oil or other foreign material.



8. Allow the adhesive to cure to the specified time prior to applying any load or torque. Do not move or load the anchor until it is fully cured (attend Table B3).



9. After full curing, the add-on part can be installed with the max. torque by using a calibrated torque wrench.

Table B3: Minimum curing time

Resin cartridge temperature	Working time	Base material temperature	Minimum curing time
min +5°C	18 min	min +5°C	145 min
+6°C to +9°C	10 min	+6°C to +9°C	145 min
+10°C to +19°C	6 min	+10°C to +19°C	85 min
+20°C to +24°C	5 min	+20°C to +24°C	50 min
+25°C to +29°C	4 min	+25°C to +29°C	40 min
+30°C	4 min	+30°C	35 min

EPOXY+ for masonry

Intended use

Installation instructions

Annex B 6

Table B4: Installation parameters in solid and hollow masonry

Anchor type		Anchor rod						
Size		M8	M10	M12	M8	M10	M12	
Sieve sleeve	l_s [mm]	-	-	-	85		85	
	d_s [mm]	-	-	-	15	16	15	16
Nominal drill hole diameter	d_0 [mm]	15	15	20	15	16	15	16
Diameter of cleaning brush	d_b [mm]	20 ^{±1}	20 ^{±1}	22 ^{±1}	20 ^{±1}	20 ^{±1}	22 ^{±1}	22 ^{±1}
Depth of the drill hole	h_0 [mm]	90						
Effective anchorage depth	h_{ef} [mm]	85						
Diameter of clearance hole in the fixture	$d_f \leq$ [mm]	9	12	14	9	12	14	
Torque moment	$T_{inst} \leq$ [mm]	2						

Table B5: Edge distances and spacing

Anchor rod									
Base material ¹⁾	M8			M10			M12		
	$c_{cr} = c_{min}$	$s_{cr \parallel} = s_{min \parallel}$	$s_{cr \perp} = s_{min \perp}$	$c_{cr} = c_{min}$	$s_{cr \parallel} = s_{min \parallel}$	$s_{cr \perp} = s_{min \perp}$	$c_{cr} = c_{min}$	$s_{cr \parallel} = s_{min \parallel}$	$s_{cr \perp} = s_{min \perp}$
	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]
Brick N° 1	100	235	115	100	235	115	120	235	115
Brick N° 2	100	370	238	100	370	238	120	370	238
Brick N° 3	128	255	255	128	255	255	128	255	255
Brick N° 4	100	373	238	100	373	238	120	373	238
Brick N° 5	100	250	240	100	250	240	120	250	240
Brick N° 6	128	255	255	128	255	255	128	255	255
Brick N° 7	100	245	110	100	245	110	120	245	110

¹⁾ Brick N° according to Annex B 2 to B 3

EPOXY+ for masonry

Intended use
Installation parameters

Annex B 7

Table C1: Characteristic resistance under tension and shear loading

Base material	Anchor rods $N_{Rk} = V_{Rk} \text{ [kN]}^1$		
	M8	M10	M12
Brick N° 1	2,0	2,0	2,0
Brick N° 2	2,0	1,5	2,5
Brick N° 3	1,5	1,5	2,5
Brick N° 4	1,2	1,2	1,2
Brick N° 5	1,2	0,9	0,9
Brick N° 6	0,75	0,75	1,2
Brick N° 7	0,75	0,5	0,5

¹⁾ For design according TR 054: $N_{Rk} = N_{Rk,p} = N_{Rk,b} = N_{Rk,s}$; $N_{Rk,pb}$ according to TR 054
For $V_{Rk,s}$ see Annex C1, Table C2; Calculation of $V_{Rk,pb}$ and $V_{Rk,c}$ according to TR 054

Table C2: Characteristic bending moment

Size			M8	M10	M12
Steel grade 5.8	$M_{Rk,s}$	[N.m]	19	37	66
Steel grade 8.8	$M_{Rk,s}$	[N.m]	30	60	105
Steel grade 10.9	$M_{Rk,s}$	[N.m]	37	75	131
Stainless steel grade A2-70, A4-70	$M_{Rk,s}$	[N.m]	26	52	92
Stainless steel grade A4-80	$M_{Rk,s}$	[N.m]	30	60	105
Stainless steel grade 1.4529 strength class 70	$M_{Rk,s}$	[N.m]	26	52	92
Stainless steel grade 1.4565 strength class 70	$M_{Rk,s}$	[N.m]	26	52	92

Table C3: Displacements under tension and shear load

Base material	F [kN]	δ_{N0} [mm]	$\delta_{N\infty}$ [mm]	δ_{V0} [mm]	$\delta_{V\infty}$ [mm]
Solid bricks	$N_{Rk} / (1,4 \cdot \gamma_M)$	0,6	1,2	1,0 ¹⁾	1,5 ¹⁾
Perforated and hollow bricks		0,14	0,28	1,0 ¹⁾	1,5 ¹⁾

¹⁾ the hole gap between bolt and fixture shall be considered additionally

Table C4: β - factors for job site tests according to TR 053

Brick N°	N° 1	N° 2	N° 3	N° 4	N° 5	N° 6	N° 7
β - factor	0,62	0,60	0,48	0,65	0,43	0,26	0,65

EPOXY+ for masonry

Performances

Characteristic resistance, displacement
 β -factors for job site testing under tension load

Annex C 1